



Walker, Michigan, U.S.A. 49534-7564

USER'S OPERATING AND INSTRUCTION MANUAL

MODEL 1208, 1208-N, & 1208-NLG

HEAT SEALER

MFG DATE: _____

MODEL NUMBER: _____

SERIAL NUMBER: _____



Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

INDE

Description and Specifications-----	pg. 1-2
Description and Specifications Continued-----	pg. 1-3
Safety-----	pg. 1-4
Machine Components and Set Up-----	pg. 1-5
Set up Continued-----	pg. 1-6
Operating Procedures-----	pg. 1-7
Adjustment and Quality-----	pg. 1-8
Technical Specifications-----	pg. 1-9
Cleaning and Maintenance-----	pg. 1-10
Changing Cutter-----	pg. 1-11
Replacing and Checking Gaskets-----	pg. 1-12
Trouble Shooting-----	pg. 1-13
Electrical-----	pg. 1-14
Parts Lists-----	pg. 1-15--1-17
Tray Carrier Parts Lists-----	pg. 1-18--1-19
Warranty-----	GEN 050816
Warranty Procedure-----	GEN 050817
Returned Parts Policy-----	GEN 050818



Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

DESCRIPTION SPECIFICATIONS

Description

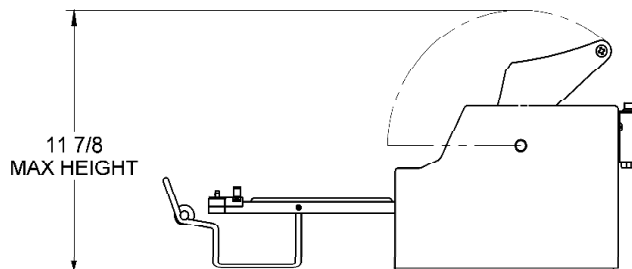
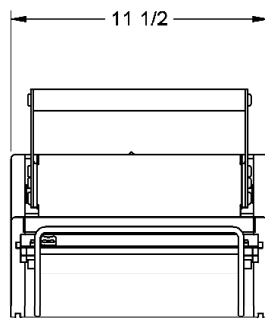
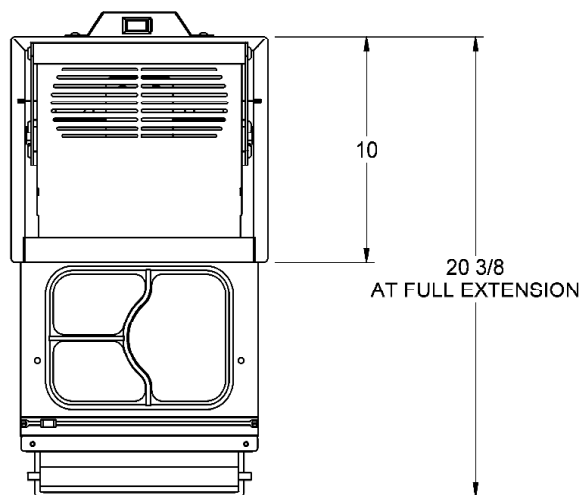
The Oliver Models 1208, 1208-N, and 1208-NLG Heat Sealers are designed and manufactured to ensure a user friendly operation of producing film lidded trays with a cost effective approach.

The manually operated machine operates with a 115 or 230 V.A.C. outlet. The machine was designed to be a compact to limit the amount of table space needed to operate.

Specifications

Space Requirements, (Shown with Standard Options):

Model 1208 & 1208-N (All Dimensions are Approximate)



Shipping Weight



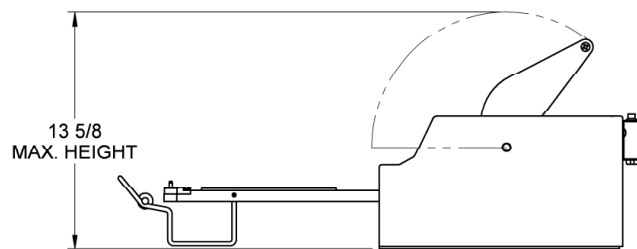
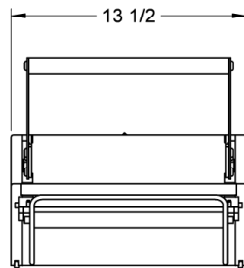
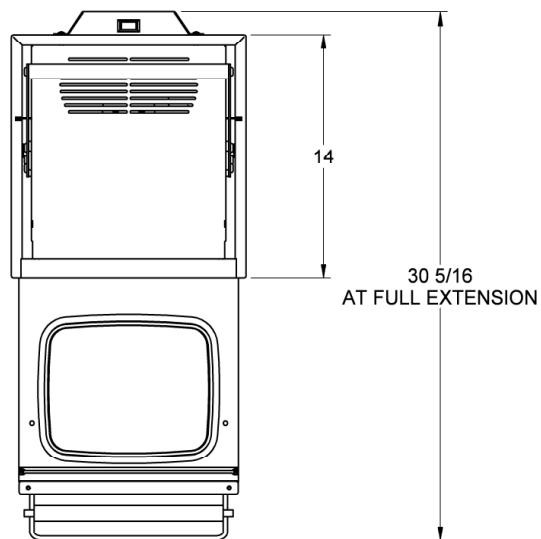
Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

DESCRIPTION SPECIFICATIONS CONTINUED

Specifications

Space Requirements, (Shown with Standard Options):
Model 1208-NLG (All Dimensions are Approximate)



Shipping Weight



Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

GENERAL SAFETY INSTRUCTIONS

WARNING

IT IS ESSENTIAL THAT ALL OPERATORS AND MAINTENANCE PERSONNEL OBSERVE THE FOLLOWING SAFETY PRECAUTIONS. IMPROPER INSTALLATION, MAINTENANCE, OR OPERATION OF THIS EQUIPMENT COULD CAUSE SERIOUS INJURY.

1. Read this manual before attempting to operate your heat sealer. Never allow an untrained person to operate or service this unit.
2. Observe all caution and warning labels affixed to the machine.
3. Always unplug the machine before cleaning or servicing.
4. Use only proper replacement parts.
5. Wear proper, personal, protective, safety equipment if necessary.
6. Keep hands away from moving parts of the machine while it is operating.
7. In addition to these general safety instructions, please follow the more specific safety instructions provided throughout the rest of this operating and instruction manual.

WARNING

DO NOT USE FOR OTHER THAN ORIGINALLY INTENDED PURPOSE.

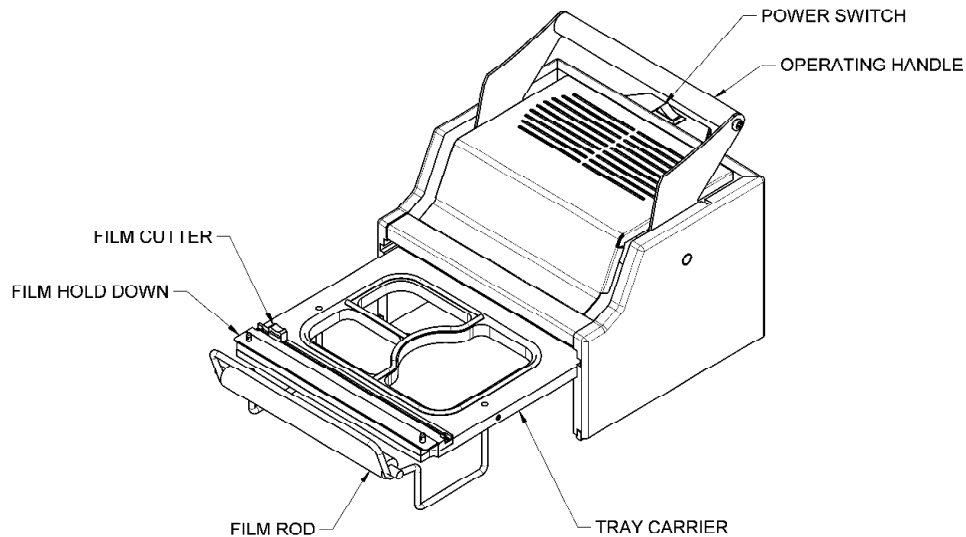


Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

BASIC MACHINE COMPONENTS AND SET UP

Before proceeding further, take a moment to familiarize yourself with the identification of the machine components as shown in the illustration below.



SET UP

1. Carefully remove the Model 1208 from the box. Check to make sure the order is complete, and it has not been damaged during shipment.
2. Place the unit in a suitable location which provides an adequate working space. The location must be sturdy, level, and capable of holding 18lbs. per machine.
3. Remove all packaging materials and shipping restraints such as plastic ties and tape.
4. Raise the handle to full extension.
5. Place film rod into the center of the roll of film.
6. Place film on the machine, and thread film through the film hold down, as shown below.



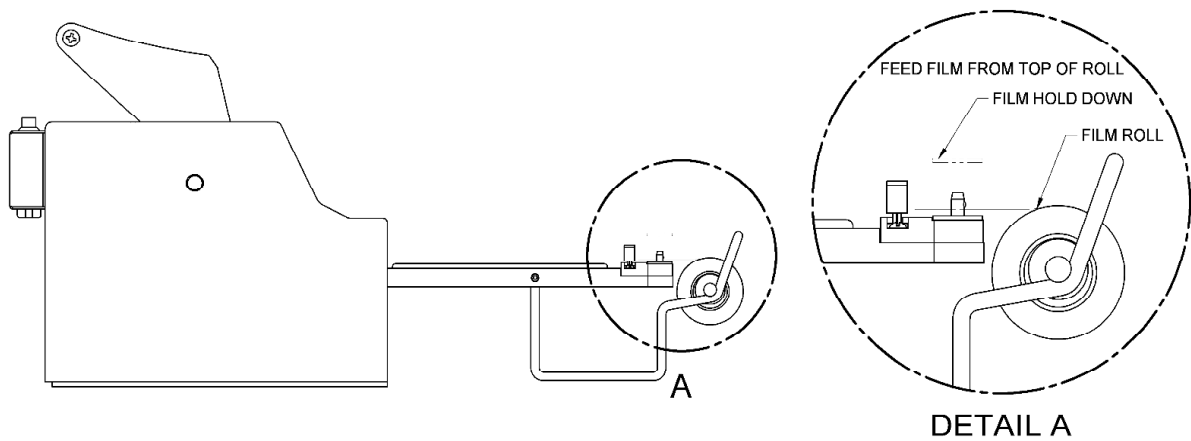
Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

SET UP CONTINUED

NOTE:

FILM SUPPLIED BY OLIVER PRODUCTS COMPANY IS WOUND WITH THE ADHESIVE SIDE IN. FEED FILM FROM THE TOP OF THE ROLL AS SHOWN IN DETAIL "A".





Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

OPERATING PROCEDURES

1. Plug the power cord into a properly grounded outlet. Avoid the use of extension cords. There is a switch on the cover with a light which will illuminate when on.

NOTE: It should take approximately 15 minutes for the machine to warm up to operating temperature.

2. Slide tray carrier out until it stops.
3. Place filled tray in tray carrier. Make sure the food in the tray is not higher than the flange of the tray
4. Grasp the corners of the film and pull it straight across the tray going a ¼ inch past the flange of the tray.
5. Push tray carrier in gently until it stops.
6. Pull handle down with both hands until it stops. Hold the handle down for approximately 2 seconds.
7. Lift the handle to its upright position.
8. Pull tray carrier out.
9. Apply pressure to the film hold down bar with index finger, and with the other hand gently slide the cutter from one side to the other. The cutter works from both directions. In addition, the blade works better with a minimal amount of pressure applied.
10. Remove tray from tray carrier.
11. Repeat steps 4 thru 11

CAUTION

IT IS **NOT** RECOMMENDED TO LEAVE THE MACHINE ON WHEN IT WILL BE OUT OF OPERATION FOR AN EXTENDED PERIOD OF TIME.



Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

ADJUSTMENT AND QUALITY

Your *OLIVER Model 1208* was tested at the factory using Oliver trays and film.

NOTE

- THE TEMPERATURE CANNOT BE ADJUSTED BY THE OPERATOR
- THE PRESSURE CANNOT BE ADJUSTED BY THE OPERATOR.

The heater platen temperature is factory set at approximately 300 degrees Fahrenheit. Contact the Oliver Service Department if you suspect the heated platen temperature is not correct.

It is necessary to periodically check for a proper seal. This can be done by pull the film over the empty tray carrier, sealing it like normal and pulling the film. If there is a proper seal, the pattern on the film should be a complete outline of the edges of the tray.

A poor seal will occur if the product in the tray contaminates the tray flange. Moisture will have the same affect on the seal. Trays that have irregular flanges or are deformed also seal poorly. Defective trays should be discarded.

Under different operating conditions, it may be necessary to increase or decrease the sealing time. This is done by varying the length of time the operating handle is in the down position. Holding the handle down longer makes the seals stronger. Although a stronger seal may cause shredding or tearing of the film when removing film from tray.



Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

TECHNICAL SPECIFICATIONS

- Temperature Range: Factory preset to approx. 300° F.
- Weight: 18 lbs (1208/1208-N) and 20 lbs (1208-NLG)
- Electrical: 120/230 volts AC (USA) 2/4 Amps ,50-60 Hz
- Finish: White Pebble / Stainless steel
- Max roll diameter: 2



Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

CLEANING AND MAINTENANCE

NOTE

- These cleaning recommendations are not meant to replace plant standard manufacturing procedures or regulatory requirements.
- If the machine has been in operation, allow the unit to cool before cleaning.
- Tray carrier is NOT recommended for automatic dishwashers

CAUTION

- **CAUTION HOT:** The heated platen is **HOT** Caution must be used to prevent injury from heated platen.

WARNING

- Make sure the unit has been unplugged for a minimum one hour before cleaning.
- It is important that the surface of the heater platen is kept clean and smooth. Regularly clean the *OLIVER Model 1208* with a mild cleaner and a damp cloth. If food product comes in contact with the surface of the platen, it tends to burn on and become hard. This results in an irregular surface on the face of the platen which can result in poor seals. If this happens, it will be necessary to remove this contaminate material. When cleaning care must be taken to avoid scratching or gouging the surface of the platen. **DO NOT SCRAPE THE SURFACE OF THE PLATEN WITH SHARP OBJECTS AND AVOID THE USE OF METAL TOOLS.** The use of plastic or soft-metal scouring pads such as



Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

CLEANING PROCEDURES

1. Remove tray carrier by pushing the carrier in, lifting the tray carrier straight up, and then pull out.
2. Wipe down tray carrier and gaskets with a standard cleaning solution.
3. Tip the machine up on its side, and then wipe off the heated platen.
4. Wipe sides, top and handle of the machine.
5. Replace tray carrier

CHANGING CUTTER BLADE

1. Remove tray carrier, as described above
2. Use a flat head screw driver to remove one of the screws on either end of the cutter track
3. Replace old cutter with new
4. Replace and retighten screw



Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

REPLACING AND CHECKING GASKETS

- If there are any gouges, cuts or gaps in the gasket, the gasket will have to be replaced.
- Be sure to replace all the gaskets not just the piece that is damaged.
- When reinstalling gaskets, the gasket must be seated all the way down in the groove.
- Do not stretch gasket when reinstalling.
- After the new gaskets are installed, place the tray carrier up side down on a flat surface and check to see if the newly installed gasket is even.
- If not even, depress or lift gasket to provide an even heat sealing surface.
- It is necessary to periodically check for a proper seal. This can be done by pull the film over the empty tray carrier, sealing it like normal and pulling the film. If there is a proper seal, the pattern on the film should be a complete outline of the edges of the tray.



Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

TROUBLE SHOOTING

SYMPTOM

CORRECTIVE ACTION

Poor seal quality

Verify that the platen is heated and is at the correct temperature (approximately 300° F)

Check to see if the platen is dirty

Check rubber gasket on tray holder for damaged or missing pieces

Platen does not heat up

Verify that the power cord is plugged into outlet

Verify that there is power at the outlet

Film does not cut

Check that the film is threaded properly

Be sure the film hold down bar is in place above the film.

Film sticking to heater

Film is coming off the roll the wrong direction or improper threading.

Shredding film

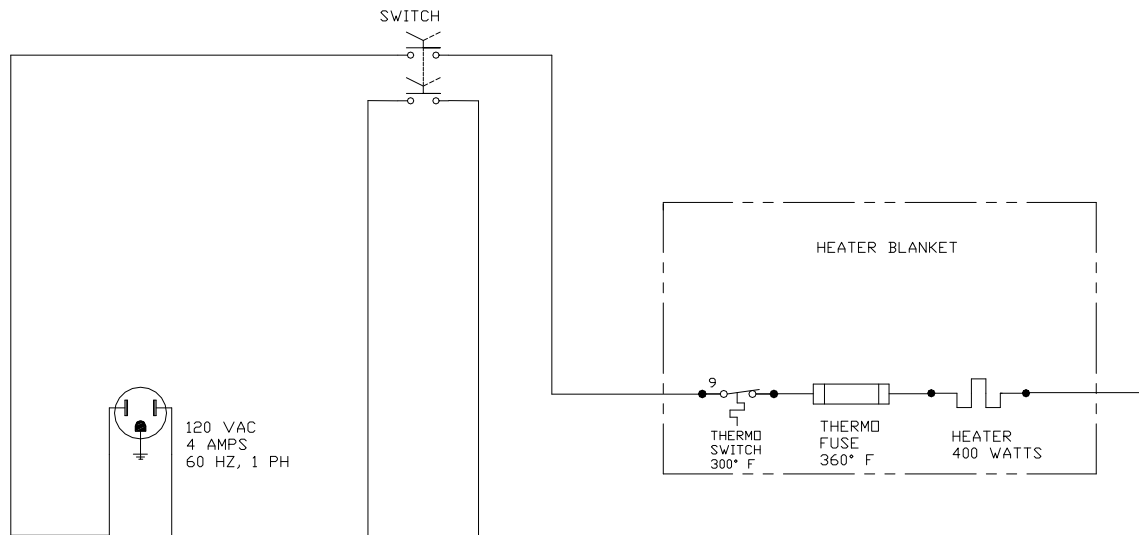
Holding sealer down for more than 2 sec.
may cause this.



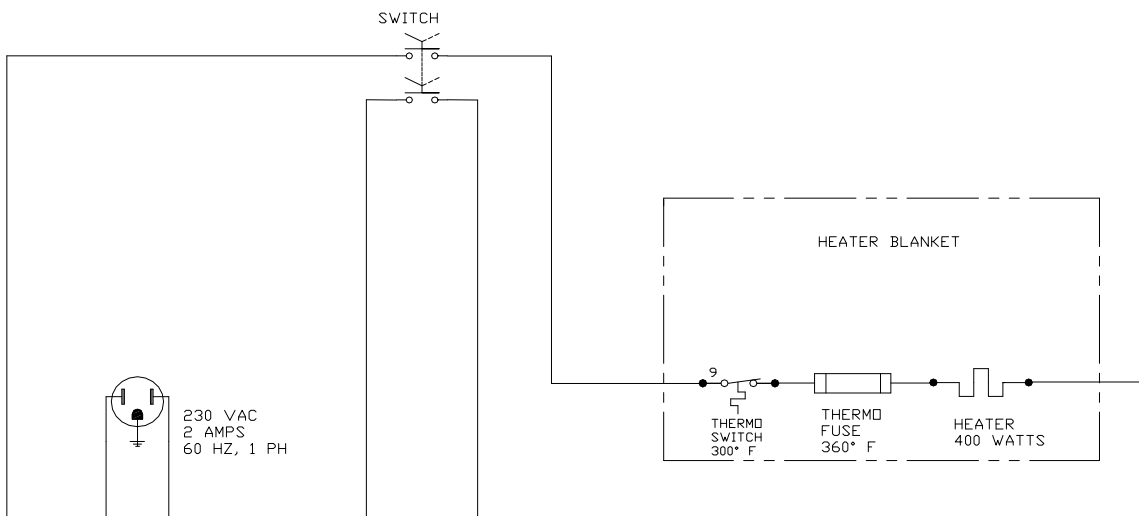
Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

ELECTRICAL 1- 0-120



ELECTRICS 1- 0-2 0

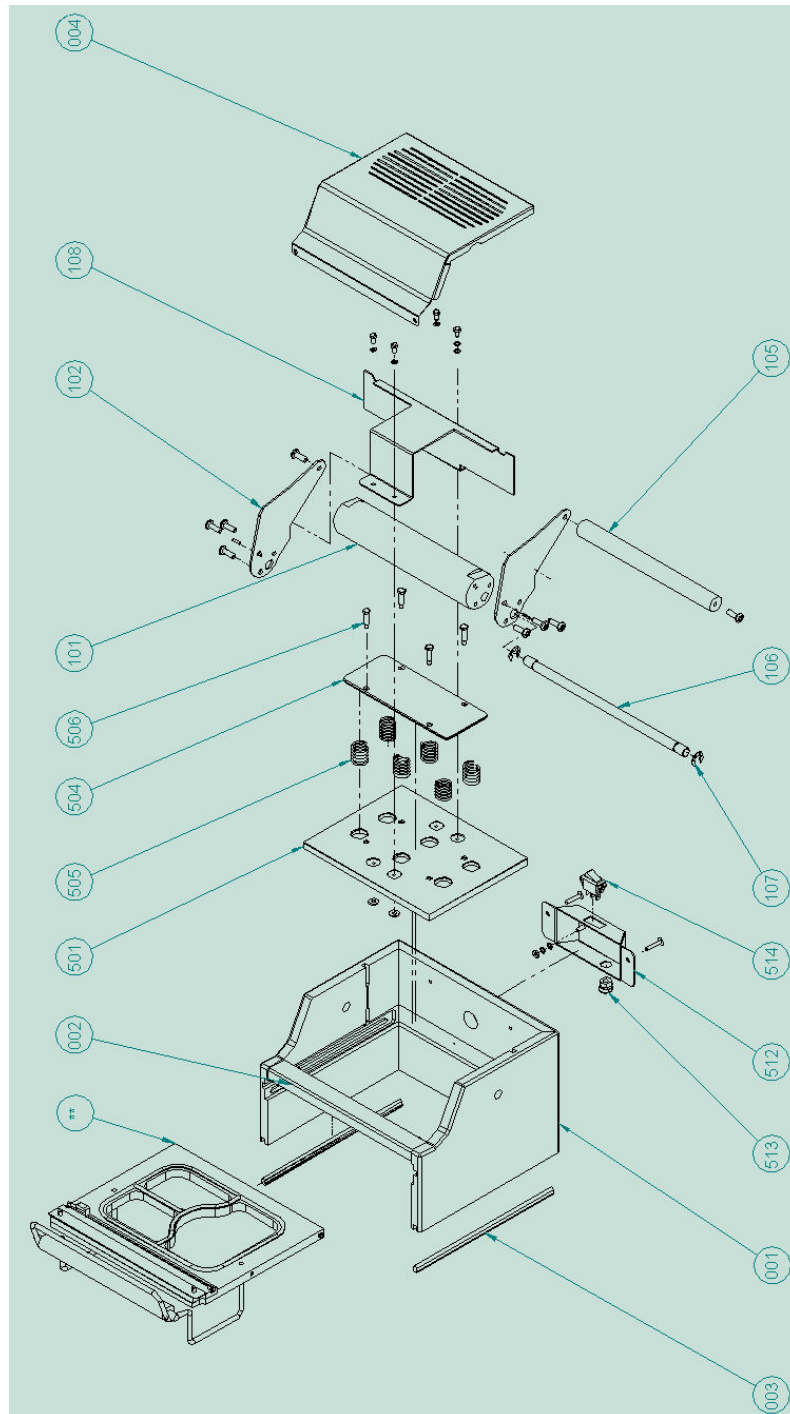




Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

MODEL 1208 & 1208-N HEAT SEALER





Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

MODEL 1208 & 1208-N HEAT SEALER PARTS LISTS
PART NUMBERS SHOWN IN BOLD ARE FOR 1208-NLG

ITEM NO	PART DESCRIPTION	PART NUMBER
001	Frame Assembly	1208-0001
001	Frame Assembly (LG)	1208-0001-002
002	Spacer-Front	1208-0001-0043
002	Spacer-Front (LG)	1208-0001-00
003	Cushion-Gray Silicone Extruded	6516-0020
004	Cover	1208-0009
004	Cover (LG)	1208-000 -002
101	Cam-Pusher	1208-0005
101	Cam-Pusher (LG)	1208-000 -101
102	Arm	1208-0006
102	Arm (LG)	1208-000 -101
105	Handle-Arm	1208-0007
105	Handle-Arm (LG)	1208-000 -001
106	Shaft-Cam	1208-0010
106	Shaft-Cam (LG)	1208-0010-001
107	Ring-Retaining	5840-1280
108	Lifter-Cam	1208-0008
108	Lifter-Cam (LG)	1208-0008-002
501	Plate-Heater (115V)	1208-0033-1
501	Plate-Heater (230V)	1208-0033-101
501	Plate-Heater (120V LG)	1208-00 -102
501	Plate-Heater (230V LG)	1208-00 -10
504	Retainer-Spring Plate	1208-0019
505	Spring-Compression	7014-3106
505	Spring-Compression (.100)	



Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

PARTS LIST CONTINUED

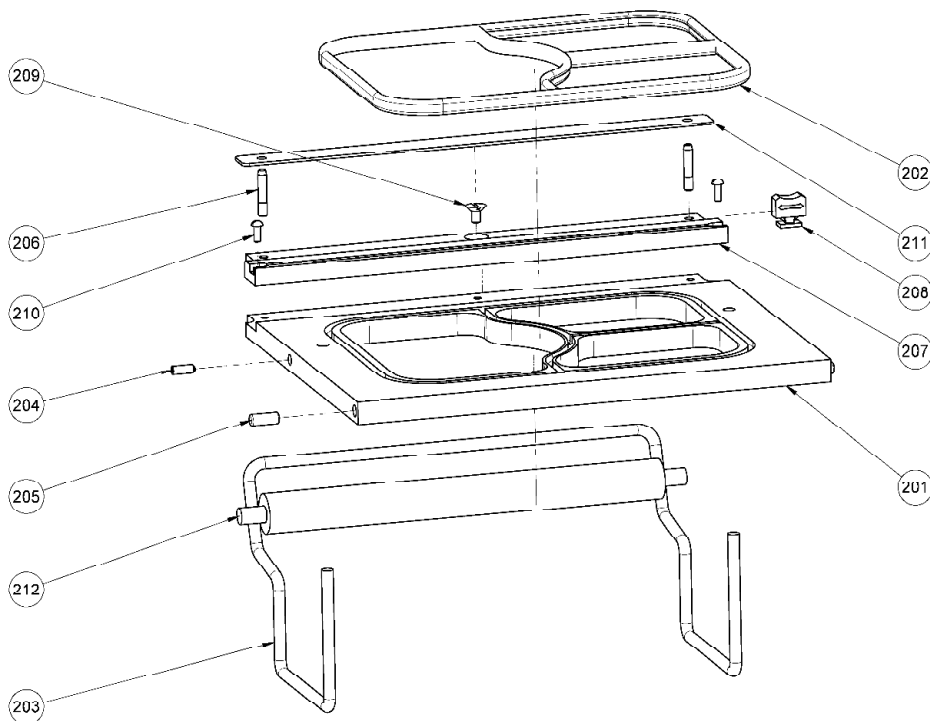
506	Screw-1/4
-----	-----------



Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

MODEL 1208 & 1208-N TRAY CARRIER



MODEL 1208 & 1208-N TRAY CARRIER PARTS LISTS

ITEM NO	PART DESCRIPTION	PART NUMBER
201*	Carrier-Tray 3 Compartment	1208-0013-500
202**	Cushion-White Silicone Extruded	6516-0028
203	Rod-Film Holder	1208-0014
203	Rod-Film Holder (LG)	1208-001 -001
204	Screw-10-24 x 1	





Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

TRAY CARRIER PART LIST CONTINUED

208	Cutter-Slide	5903-5601
209	Stud-10-24 x 1/2	
210		
211		
211		
212		
212		



Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

WARRANTY

PARTS

Oliver Packaging & Equipment Company warrants that if any part of the equipment (other than a part not manufactured by Oliver Packaging & Equipment) proves to be defective (as defined below) within one year after shipment, and if Buyer returns the defective part to Oliver Packaging & Equipment within one year, Freight Prepaid to Oliver Packaging & Equipment



Oliver Packaging and Equipment Company
3236 Wilson DR NW Walker, MI 49534

(800) 253-3893
www.oliverquality.com

RETURNED PARTS POLICY

This policy applies to all parts returned to the factory whether for warranted credit, replacement, repair or re-stocking.

Oliver Packaging & Equipment Company requires that the customer obtain a Return Material Authorization (RMA) number before returning any part. This number should appear on the shipping label and inside the shipping carton as well. All parts are to be returned prepaid. Following this procedure will insure prompt handling of all returned parts.

To obtain an RMA number contact the Repair Parts Department toll free at (800) 253-3893.

Parts returned for re-stocking are subject to a **RE-STOCKING CHARGE**.

Thank you for your cooperation,

Repair Parts Manager
Oliver Packaging & Equipment Company