



Walker, Michigan, U.S.A. 49534-7564

USER'S OPERATING AND INSTRUCTION MANUAL

MODEL 1708-N

SELF-ACTUATING TRAY LIDDER



Oliver Packaging & Equipment Company
3236 WISON DR NW WALKER MI. 49534

(800) 253-3893
www.oliverquality.com

1708 SELF-ACTUATING LIDDER

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SAFETY

Various safety devices and methods of guarding have been provided on this machine. It is essential, however, that machine operators and maintenance personnel observe the following safety precautions. Improper installation or operation of this equipment may cause injury to personnel or damage to equipment.

- Before operating the *Self-Actuating Lidder* read through this manual. Never allow an untrained person to operate this machine.

NOTE

- **DO NOT ACTUATE MACHINE WITHOUT A TRAY HOLDER IN PLACE.** Personal harm and damage to the machine may occur if the machine is actuated without a tray carrier in place.

CAUTION

- **CAUTION HOT:** The heater cover and upper platen are very **HOT!** Caution must be used to protect yourself and others.



- Always make sure the unit has been unplugged from power and air before cleaning or servicing.
- In addition to these general safety instructions, follow the specific instructions given through out this manual.



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SET UP

1. Unpack and carefully remove the *Self-Actuating Lidder*. Check for completeness of your order and that none of the items have been damaged during shipment. Save packing material for future shipping.
2. Place the *Self-Actuating Lidder* in a suitable location that provides adequate working space. The location must be sturdy, level, and capable of holding 175 lbs. per machine. For maximum efficiency of the *Self-Actuating Lidder* use the *eration Stand* option.
3. Use a quick detachable coupler with one way shut-off, connect air pressure to the 1/4



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OPERATING PROCEDURE

1. Switch the heater power switch on by firmly pressing the



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ADJUSTMENTS

Your *Self-Actuating Lidder* was tested at the factory, using the same trays and film as you will use. Regulated pressure, temperature, and dwell time were adjusted during this test to provide a good seal. Our test results indicate the following:

Regulated Pressure _____ PSI
Temperature _____ °F
Dwell Time _____ Seconds

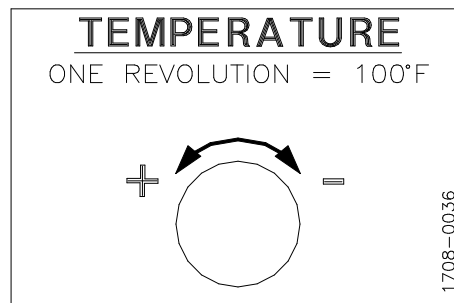
When checking for a good seal look for seal completeness and reasonable seal strength. A poor seal will occur if the product in the tray contaminates the tray flanges. Moisture will have the same negative affect. Trays that have irregular flanges or are deformed also seal poorly. Defective trays should be discarded.

Under different operating conditions, you may find it necessary to adjust one or all of the sealing parameters. When making adjustments; change only one parameter at a time, make small incremental adjustments, and record the change made. This is one situation where **"MORE IS NOT BETTER"**! In other words, more heat plus more pressure plus longer dwell time does not necessarily equal better seals.

REGULATED PRESSURE: To adjust the regulated pressure simply pull up the black knob on the top of the filter/regulator and rotate until the gauge shows the desired pressure (40 PSI min.). Push the black knob back down to lock. The knob may be removed to assure tamper resistance.

DWELL TIME: The dwell time adjustment knob is on the top of the control box located on the right side of the machine. The dwell time can be adjusted from .1 seconds to 30 seconds. Rotate the knob between the "0" and "F" knob markings until the desired dwell time is found. The greater the angle (clockwise direction), the greater the dwell time setting.

TEMPERATURE: The temperature of the heated upper platen can be adjusted through an access hole on the back side of the heater cover. Use a slotted blade screwdriver to make the adjustment.



NOTE

- **DO NOT** remove the adjusting sleeve or turn it in farther than necessary for the desired setting. This action will permanently damage the thermo-switch. Once the right combination of the three parameters is found, no further adjustments should be necessary - so long as you do not change the film or tray material.



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1708 SELF-ACTUATING LIDDER

TECHNICAL SPECIFICATIONS

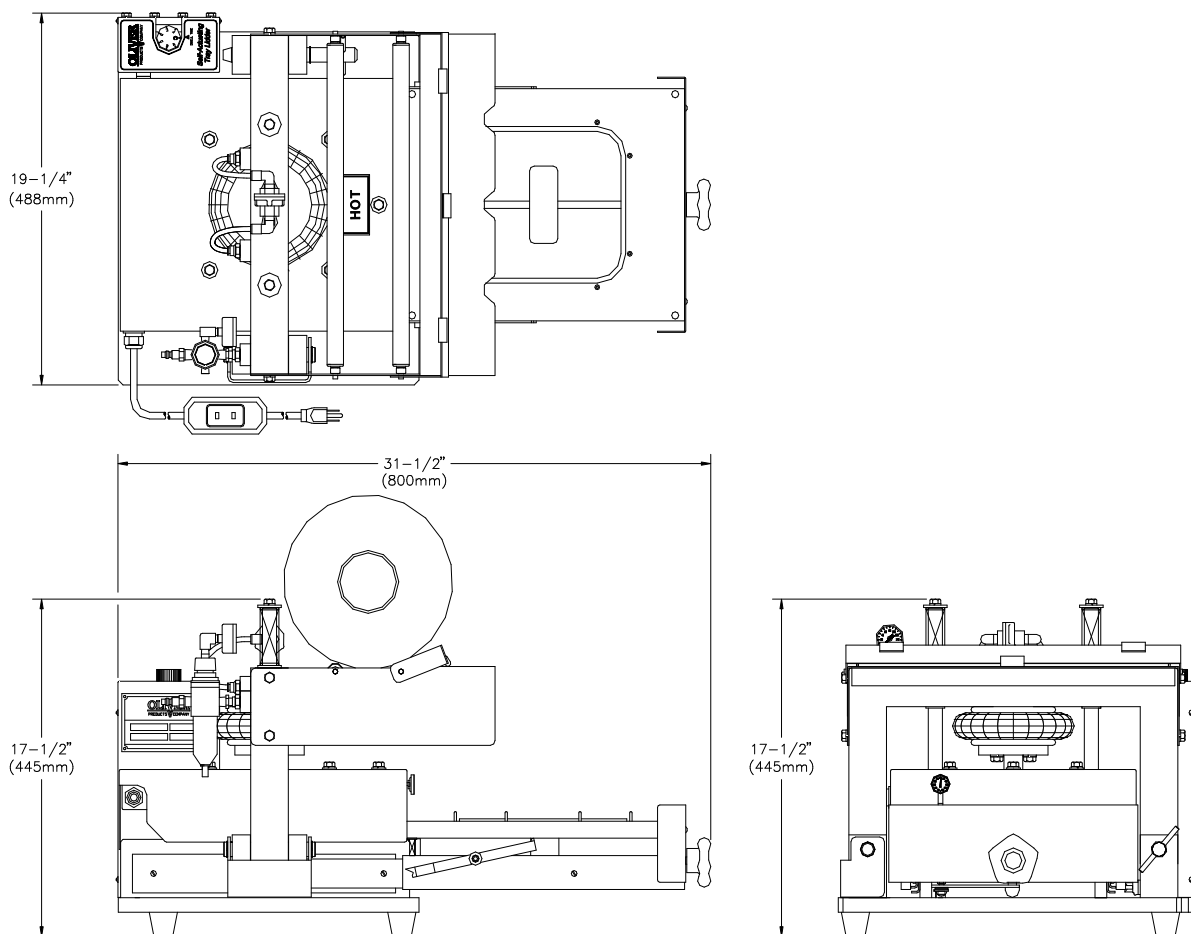
Tray Capacities:

10" (254mm) by 12" (305mm) maximum top outside-dimension tray.

Temperature Range:

50°F (10°C) to 400°F (204°C)

Machine Dimensions:



Weight:

155 lbs. (70.4 kg)

Electrical:

120 VAC, 9 Amps, Single Phase, 50/60 Hz **OR**
240 VAC, 5 Amps, Single Phase, 50/60 Hz Air:
100 PSI at 0.5 CFM minimum, 150 PSI maximum

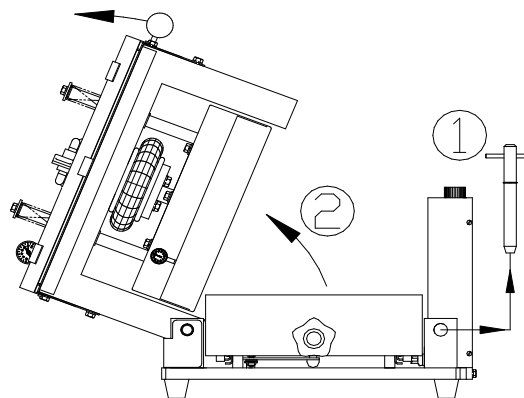


1708 SELF-ACTUATING LIDDER CLEANING

- If the machine has been operating, allow the unit to cool before cleaning.

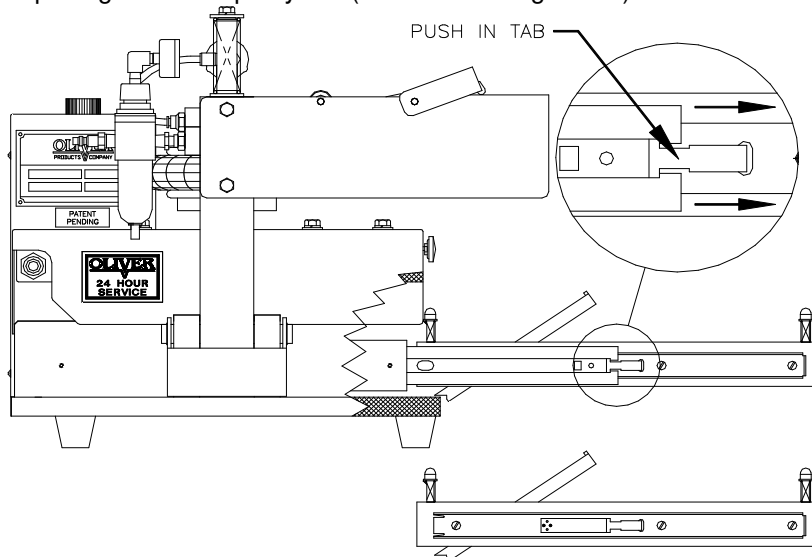
CAUTION

- **CAUTION HOT:** The heater cover and upper platen are very **HOT!** Caution must be used to protect yourself and others.
- Make sure the unit has been unplugged from power and air before cleaning.
- Clean the *Self-Actuating Litter* with a mild cleaner and a damp cloth.
- To clean or access the heated upper platen, remove the pin on the right side of the arch support and carefully rotate the entire arch assembly counter clockwise. Do not release the arch assembly until it is resting securely against the arch stop. A round knob on the right side of the arch support is provided as a handle specifically for this task. Be sure that the removable arch support pin is fully engaged when replacing it.



CAUTION

- **MAKE SURE UNIT IS SECURE AND WILL NOT TIP OVER**
- Use an abrasive scrubbing pad and a mild cleaner to clean the heated upper platen.
- To remove tray carrier slides for cleaning, remove tray carrier, press and hold the locking tab and pulling slide completely out (refer to drawing below).





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MAINTENANCE

- If the machine has been operating, allow the unit to cool before working on it.

CAUTION

- **CAUTION HOT:** The heater cover and upper platen are very **HOT!** Caution must be used to protect yourself and others.
- Always make sure the machine has been unplugged from power and air before servicing.
- The machine is to be serviced by authorized personnel only.
- Use only factory authorized replacement parts.
- To prevent damage to the pneumatic components drain the filter/regulator bowl frequently.

TROUBLE SHOOTING

Symptom	Corrective Action
Heater won	

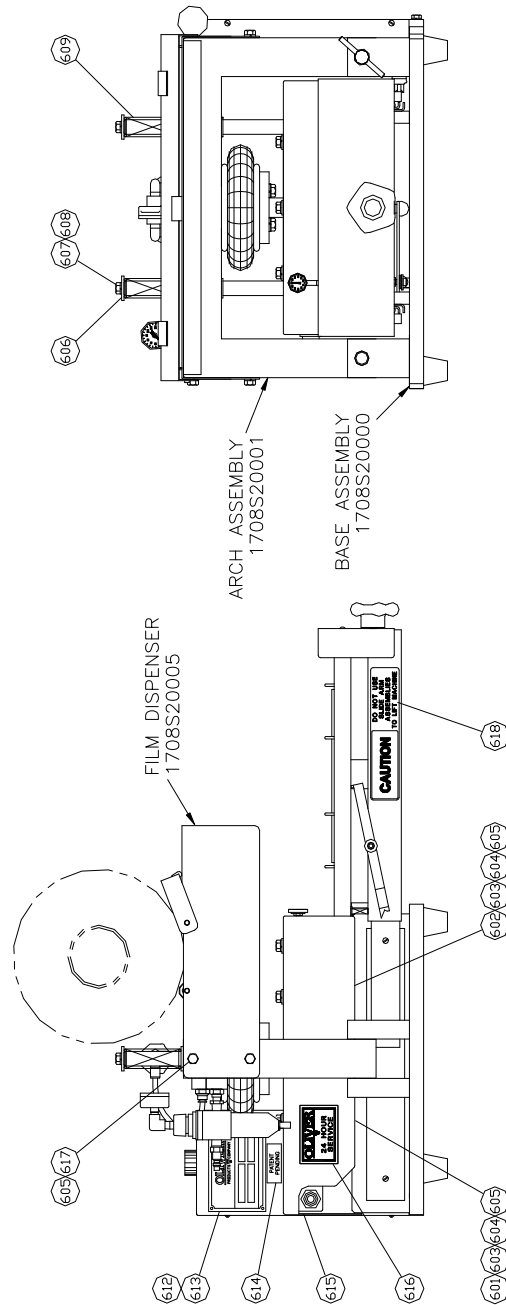
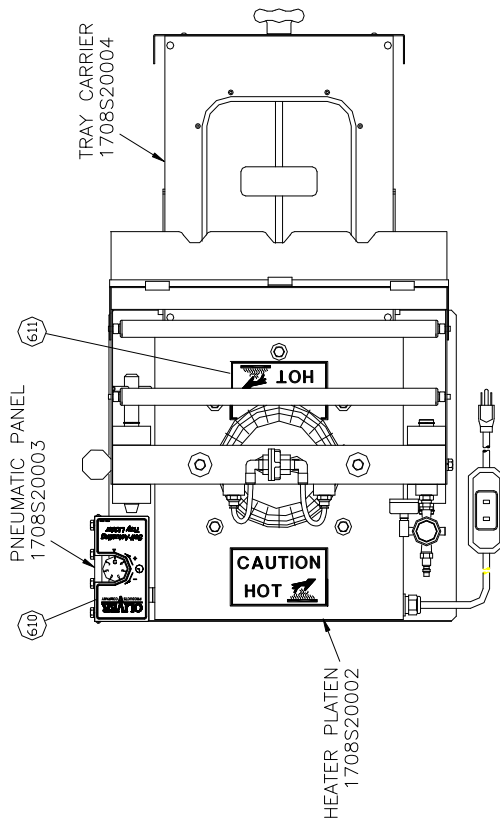


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1708 SELF-ACTUATING LIDDER FINAL ASSEMBLY

ITEM	PART NUMBER	DESCRIPTION	QUAN.
601	1708-0003-1002	BACK HEATER PLATEN SHIELD	1
602	1708-0003-1001	FRONT HEATER PLATEN SHIELD	1
603	5843-1031	SCREW-HEX HD 5/16-18 x 1-1/4	5
604	5851-9305	WASHER-FLAT 5/16	8
605	5851-9358	WASHER-LOCK 5/16	2
606	4655-0314-1001	WASHER-FLAT HEAVY	2
607	5841-9059	SCREW-HEX HD 3/8-16 x 1-3/4	2
608	5851-9359	WASHER-LOCK 3/8	2
609	7015-5201	SPRING-COMPRESSION	2
610	1708-0019	NAMEPLATE-MODEL 1708	1
611	6400-3017	LABEL-"CAUTION HOT"	2
612	6401-5048	NAMEPLATE-TECHNICAL DATA	1
613	5840-3501	RIVET-1/8 STAINLESS	4
614	6401-6002	LABEL-"PATENT PENDING"	1
615	1708-0036-1	LABEL-"TEMPERATURE ADJUST"	1
616	6401-5066	NAMEPLATE-24HR SERVICE NO.	1
617	5843-1026	SCREW-HEX HD 5/16-18 x 1-1/4	3
618	6400-3018	NAMEPLATE-CAUTION-DO NOT USE...	1



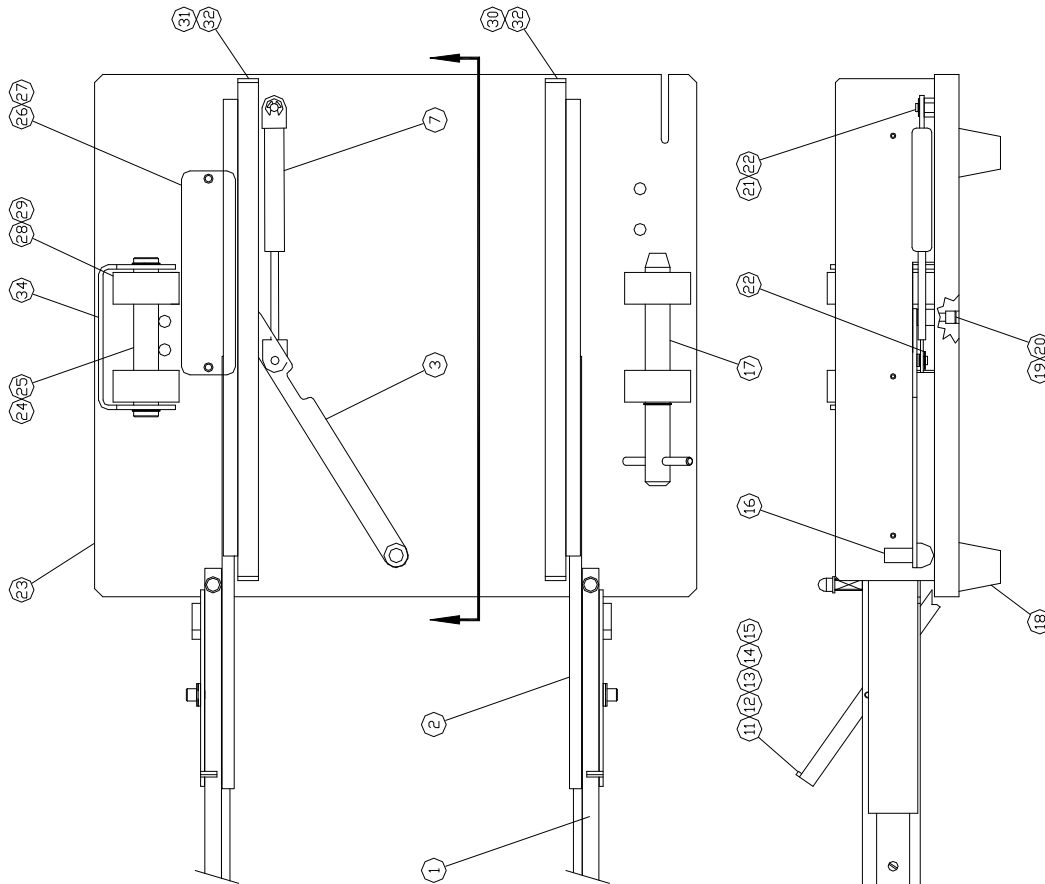
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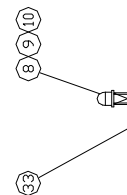
1708 SELF-ACTUATING LIDDER

BASE ASSEMBLY



ITEM	PART NUMBER	DESCRIPTION	QUAN.
1	1708-0002	PLATE-OUTSIDE SLIDE	2
2	1708-0063	SLIDE-14" DRAWER (PAIR)	1PR
3	1708-0023	LEVER-TRAY HOLDER EJECT	1
7	6084-8704	SPRING-GAS SHOCK 13#	1
8	1708-0035	PIN-QUICK CHANGE	4
9	5851-9304	WASHER-FLAT 1/4	4
10	7012-3006	SPRING-COMP. 0.36000 x .040 x 1-3/8	4
11	1708-0033-0001	SAFETY STOP-SLIDE (RIGHT)	1
12	1708-0033-0002	SAFETY STOP-SLIDE (LEFT)	1
13	5842-8947	SCREW-SHOULDER 1/4 DIA. x 1/4	2
14	5851-8120	WASHER-NYLON 1/4	2
15	5851-9304	WASHER-FLAT 1/4	2
16	1708-0024	PUSHER-TRAY HOLDER EJECT	1
17	1708-0053	PIN-REMOVABLE	1
18	5918-6633	BUMPER-RUBBER	4
19	1708-0025	SPACER-LEVER	1
20	5842-8989	SCREW-SHOULDER 1/4 DIA. x 1"	1
21	1708-0026	SPACER-GAS SPRING	1
22	5840-1273	E-CLIP RETAINING RING	2
23	1708-0001	PLATE-BASE	1
24	0623-0014-1	PIN-STATIONARY	1
25	5840-1668	RING-RETAINING	2
26	1708-0034	COVER-PNEUMATIC TUBING	1
27	5843-5040	SCREW-FLAT HD #6-32 x 1/4	2
28	1707-0012	BLOCK-ARCH MOUNTING	4
29	5843-1564	SCREW-HX SDC HD 3/8-16 x 1"	8
30	1708-0009-0001	PLATE-SLIDE MTG (RIGHT)	1
31	1708-0009-0003	MODIFIED PLATE-SLIDE MTG (RIGHT)	1
32	1708-0009-0002	PLATE-SLIDE MTG (LEFT)	1
33	1708-0009-0004	MODIFIED PLATE-SLIDE MTG (LEFT)	1
34	5843-1555	SCREW-HX SDC HD 5/16-18 x 1"	8
35	5843-2220	SCREW-SET #10-32 NLYN TIP	4
36	1708-0054	STOP-OPENED ARCH	1

*FOR LARGE DEEP TRAY OPTION



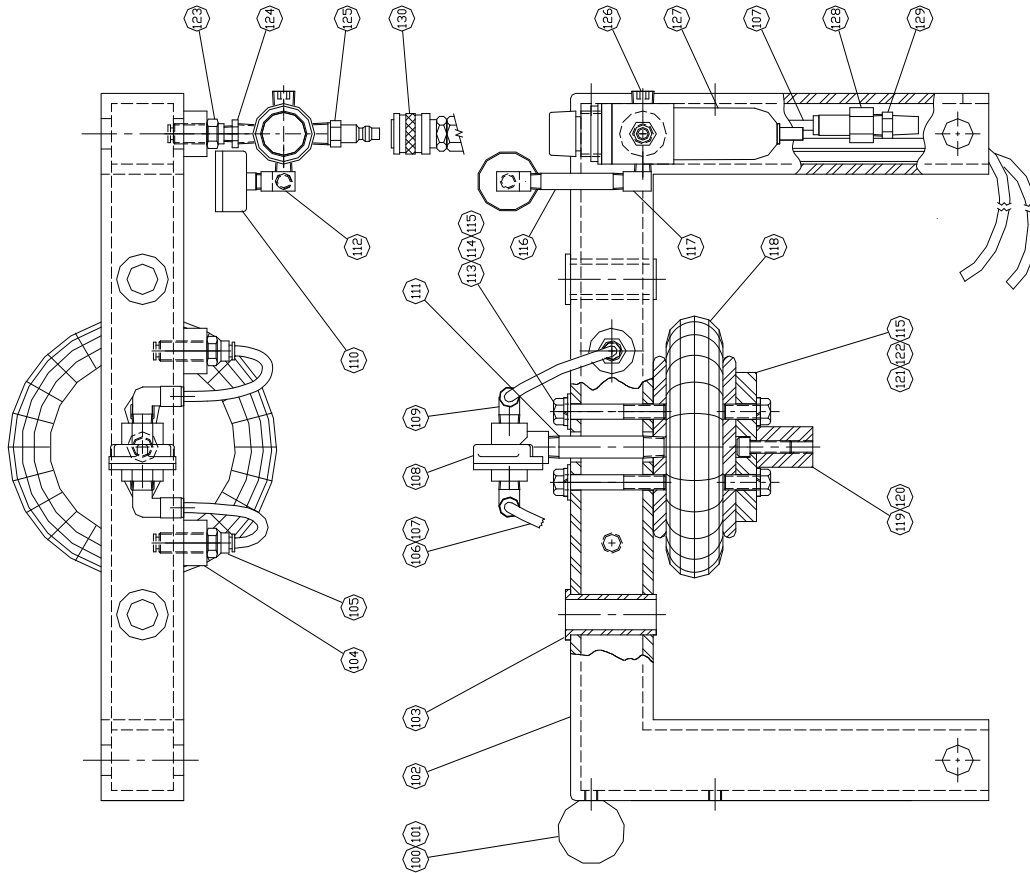


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ARCH ASSEMBLY



ITEM	PART NUMBER	DESCRIPTION	QUAN
100	5911-7111	KNDB-BALL 1-5/8" REID #B29	1
101	5843-2058	SCREW-SOCKET 5/16-18 X 125	1
102	1708-0030	ARCH SUPPORT	1
103	1707-0007	BUSHING-GUIDE	2
104	1708-0042	SPACER-BULKHEAD FITTINGS	3
105	5115-1791	FITTING-BULKHEAD UNION 1/4 TUB/G	2
106	5146-9077	TUBING-5/32 DIA. X 4" LG	1
107	5146-9079	TUBING-1/4 DIA.	68'
108	5148-6612	VALVE-QUICK EXHAUST	1
109	5115-6295	ELBOW-90° 1/4NPT 1/4TUBE	2
110	5118-0533	GUAGE-1/8NPT (0-160 PSI)	1
111	5115-1621	NIPPLE-1/4 NPT X 3" LG.	1
112	5115-1011	ELBOW-90° UNION 1/8NPT	1
113	5843-1061	SCREW-HEX HD 3/8-16X2-3/4	2
114	5851-9306	FLAT WASHER 3/8"	2
115	5851-9359	SPRING LOCK WASHER 3/8"	4
116	5115-1625	NIPPLE-1/8 NPT X 2-1/2 LG.	1
117	5115-1002	ELBOW-90° STREET 1/8NPT	1
118	5143-2000	SPRING-AIR BELLOW	1
119	1707-0010	PUSHER-UPPER PLATEN	1
120	5843-1555	SHCS 5/16-18 X 1"	1
121	1707-0009	PLATE-AIR BELLOW	1
122	5843-1055	HEX SCREW 3/8-16 X 1-1/4	2
123	5115-1795	FITTING-BULKHEAD 1/8NPT - 1/4 TUBE	1
124	5115-1450	REDUCER-1/4 NPT - 1/8 NPT	1
125	5136-4204	DISCONNECT COUPLER 1/4 NPT	1
126	5115-1427	PLUG-1/8 NPT HX SOCKET	1
127	5139-0807	FILTER/REGULATOR-1/4NPT	1
128	5115-1761	FITTING-1/4FNPT - 1/4 TUBE	1
129	5130-7035	MUFFLER-1/4 NPT	1
130	5142-9510	SOCKET-DISCONNECT COUPLER	1

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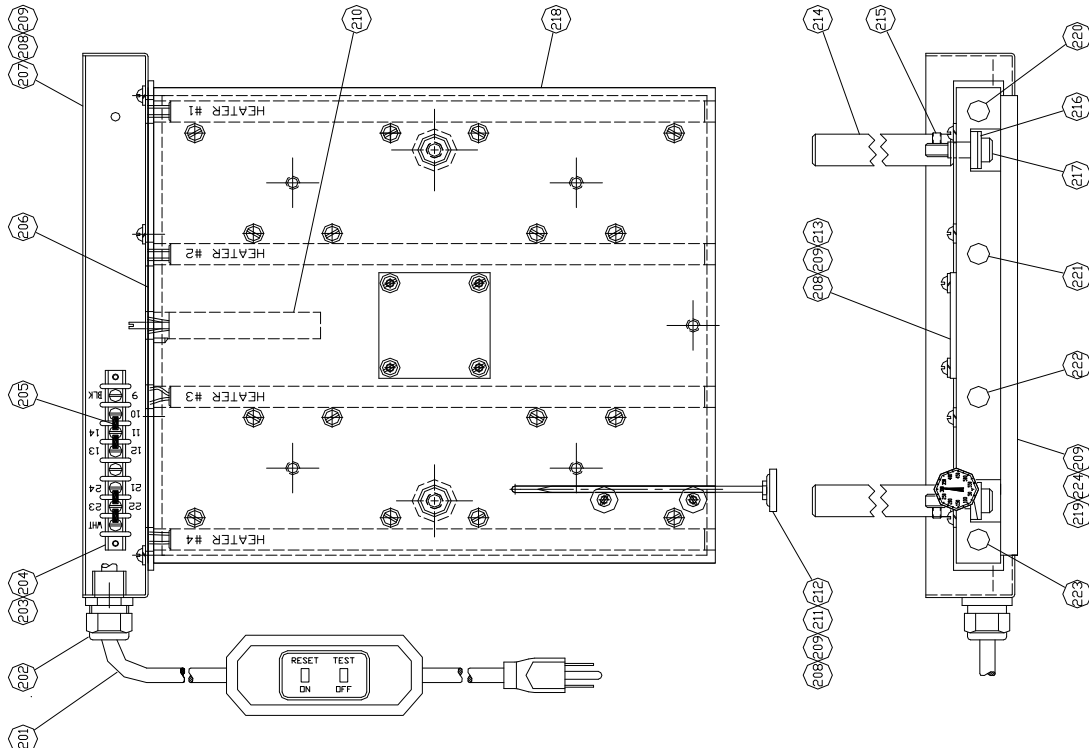
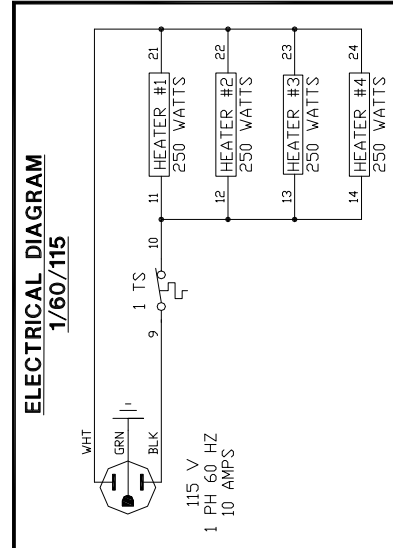
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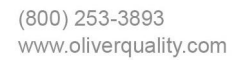
1708 SELF-ACTUATING LIDDER

HEATER PLATEN ASSEMBLY

ITEM	PART NUMBER	DESCRIPTION	QUAN
201	1708-0027-1	CORD-PWR V/GND FAULT	1
202	5770-4818	STRAIN RELIEF-GRIP 3/8-1/2	1
203	5770-7460	TERMINAL BLOCK-8 POS.	1
204	5831-9083	NUT-FLEXLOCK MACH #6-32	2
205	5770-7461	TERMINAL JUMPER	4
206	5501-7930	INSULATOR PLATE	1
207	1708-0041-1	ENCLOSURE-ELECTRICAL	1
208	5843-5238	SCREW-RND HD #10-24 x 1/2	10
209	5851-9355	WASHER-SPRING LOCK #10	26
210	1708-0060	THERMOSWITCH	1
211	5920-6003	THERMOMETER	1
212	5851-9302	WASHER-FLAT #10	2
213	68839	PLATE-PUSHER	1
214	1707-0008	SHAFT-1-GUIDE	2
215	5843-2021	SCREW-SOC SET CUPPT #10-24 x 1/4	2
216	5851-9403	WASHER-SPHERICAL	2
217	5842-8987	SCREW-SHLDR 3/8-16 x 3/4	2
218	1708-0006-1	PLATE-HEATER PLATEN	1
219	5843-3244	SCREW-RND HD #10-24 x 1-1/4	16
220	1708-0056	CARTRIDGE-HEATER #1	1
221	1708-0057	CARTRIDGE-HEATER #2	1
222	1708-0058	CARTRIDGE-HEATER #3	1
223	1708-0059	CARTRIDGE-HEATER #4	1
224	1708-0004	PLATE-UPPER PLATTEN (STD)	1
	1708-0004-002	PLATE-UPPER PLATTEN (MAX)	1



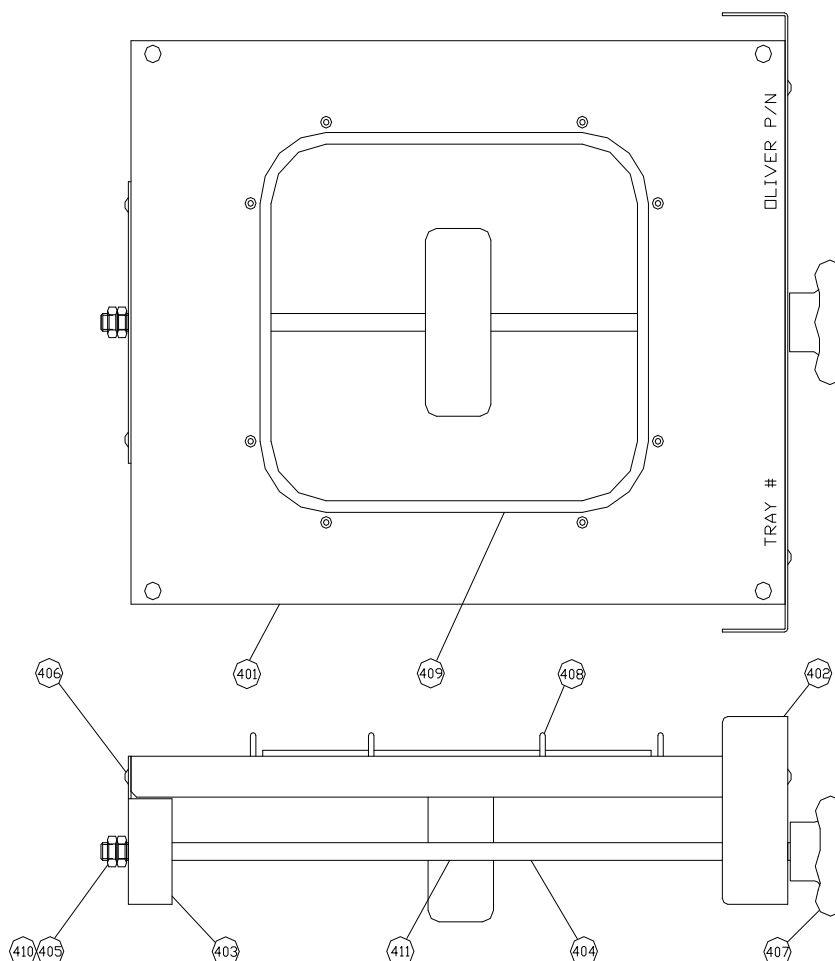
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1708 SELF ACTUATING LIDDER

TRAY CARRIER ASSEMBLY



ITEM	PART NUMBER	DESCRIPTION	QUAN.
401	1708-0020-XXX	TRAY HOLDER	1
402	1708-0005-XXX	SHIELD-TRAY HOLDER	1
403	1708-0011-XXX	PLATE-ROD SUPPORT	1
404	1708-0012-XXX	TRAY EJECTOR	1
405	5832-0502	NUT-JAM 3/8-16	1
406	5843-5224	SCREW 8-32x3/8 RND HD	5
407	6824-3068	KNOB 3/8-16 THD	1
408	1508-0033	STOP-LOCATING SPRING PIN	-
409	6513-0615 (DR)	RUBBER-1/8 SILICONE SHEET	-
	6513-0614 (DR)	RUBBER-1/16 SILICONE SHEET	-
	6514-0502	RUBBER-3/16DIA SILICONE CORD	-
	6516-0024	CUSHION EXTRUDED SILICONE BLACK	-
410	5832-0522	NUT-FULL 3/8-16	1
411	5400-1817	SILICONE CUALK-CLEAR	-



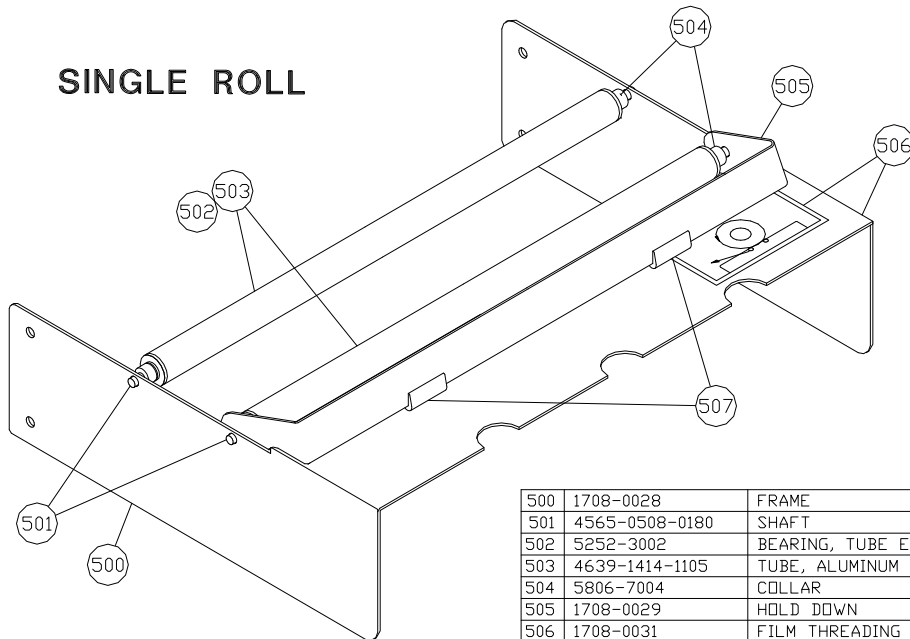
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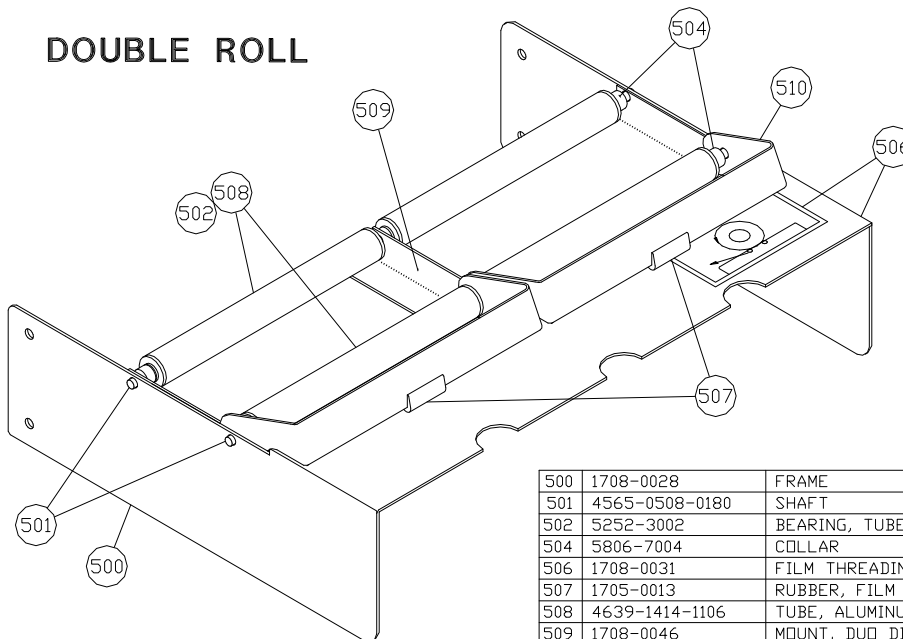
FILM ROLL DISPENSER ASSEMBLY

SINGLE ROLL



500	1708-0028	FRAME	1
501	4565-0508-0180	SHAFT	2
502	5252-3002	BEARING, TUBE ENDCAP	4
503	4639-1414-1105	TUBE, ALUMINUM	2
504	5806-7004	COLLAR	4
505	1708-0029	HOLD DOWN	1
506	1708-0031	FILM THREADING DIAGRAM	2
507	1705-0013	RUBBER, FILM HOLD	2

DOUBLE ROLL



500	1708-0028	FRAME	1
501	4565-0508-0180	SHAFT	2
502	5252-3002	BEARING, TUBE ENDCAP	8
504	5806-7004	COLLAR	4
506	1708-0031	FILM THREADING DIAGRAM	2
507	1705-0013	RUBBER, FILM HOLD	2
508	4639-1414-1106	TUBE, ALUMINUM	4
509	1708-0046	MOUNT, DUD DISPENSER	1
510	1708-0045	HOLD DOWN	2

Rev. 10/22/97

1708S20005



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WARRANTY

PARTS

Oliver Packaging & Equipment Company warrants that if any part of the equipment (other than a part not manufactured by Oliver Packaging & Equipment) proves to be defective (as defined below) within one year after shipment, and if Buyer returns the defective part to Oliver Packaging & Equipment within one year, Freight Prepaid to Oliver Packaging & Equipment plant in Grand Rapids, MI, then Oliver Packaging & Equipment , shall, at Oliver Packaging & Equipment option, either repair or replace the defective part, at Oliver Packaging & Equipment expense.

LABOR

Oliver further warrants that equipment properly installed in accordance with our special instructions, which proves to be defective in material or workmanship under normal use within one (1) year from installation or one (1) year and three (3) months from actual shipment date, whichever date comes first, will be repaired by Oliver Packaging & Equipment or an Oliver Packaging & Equipment Authorized Service Dealer, in accordance with Oliver Packaging & Equipment published Service Schedule.

For purposes of this warranty, a defective part or defective equipment is a part or equipment which is found by Oliver Packaging & Equipment to have been defective in materials workmanship, if the defect materially impairs the value of the equipment to Buyer. Oliver Packaging & Equipment has no obligation as to parts or components not manufactured by Oliver Packaging & Equipment, but Oliver Packaging & Equipment assigns to Buyer any warranties made to Oliver Packaging & Equipment by the manufacturer thereof.

This warranty **does not** apply to:

1. Damage caused by shipping or accident.
2. Damage resulting from improper installation or alteration.
3. Equipment misused, abused, altered, not maintained on a regular basis, operated carelessly, or used in abnormal conditions.
4. Equipment used in conjunction with products of other manufacturers unless such use is approved by Oliver Packaging & Equipment Company in writing.
5. Periodic maintenance of equipment, including but not limited to lubrication, replacement of wear items, and other adjustments required due to installation, set up, or normal wear.
6. Losses or damage resulting from malfunction.

The foregoing warranty is in lieu of all other warranties expressed or implied AND OLIVER PACKAGING & EQUIPMENT COMPANY MAKES NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR PURPOSE REGARDING THE EQUIPMENT COVERED BY THIS WARRANTY. Oliver Packaging & Equipment Company neither assumes nor authorizes any person to assume for it any other obligations or liability in connection with said equipment. OLIVER PACKAGING & EQUIPMENT COMPANY SHALL NOT BE LIABLE FOR LOSS OF TIME, INCONVENIENCE, COMMERCIAL LOSS, INCIDENTAL OR CONSEQUENTIAL DAMAGES.



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WARRANTY PROCEDURE

1. If a problem should occur, either the dealer or the end user must contact the Parts and Service Department and explain the problem.
2. The Parts and Service Manager will determine if the warranty will apply to this particular problem.
3. If the Parts and Service Manager approves, a Work Authorization Number will be generated, and the appropriate service agency will perform the service.
4. The service dealer will then complete an invoice and send it to the Parts and Service Department at Oliver Packaging & Equipment Company.
5. The Parts and Service Manager of Oliver Packaging and Equipment Company will review the invoice and returned parts, if applicable, and approve for payment.



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RETURNED PARTS POLICY

This policy applies to all parts returned to the factory whether for warranted credit, replacement, repair or re-stocking.

Oliver Packaging and Equipment Company requires that the customer obtain a Return Material Authorization (RMA) number before returning any part. This number should appear on the shipping label and inside the shipping carton as well. All parts are to be returned prepaid. Following this procedure will insure prompt handling of all returned parts.

To obtain an RMA number contact the Repair Parts Department toll free at (800) 253-3893.

Parts returned for re-stocking are subject to a **RE-STOCKING CHARGE**.

Thank you for your cooperation,

Repair Parts Manager
Oliver Packaging and Equipment Company