



# Speedseal<sup>®</sup>

## Meal Packaging System







# Meal Packaging Systems

## Optimizing Food Service Programs

- Schools
- Senior Meals
- Grab & Go
- Healthcare
- Corrections
- Food Service
- Cafeterias
- Breakfast
- Lunch
- Supper
- Snacks
- Heat-Seal Equipment
- Automated Trayveyors
- Wide Range of Trays
- Lidding Films
- Labeling & Transporting



## Helping People Feed People

At Oliver, our mission is centered on empowering you to nourish and serve communities efficiently. In the complex space of nutrition programs, factors such as time, labor, resources, food budgets and presentation play a crucial role. With a legacy spanning over 25 years in meal packaging systems, we deeply understand these pivotal elements that drive nutrition programs.

Oliver stands as a champion of food service markets, providing forward-thinking and resource-conscious products designed to elevate food safety, establish portion control, and enhance overall convenience. Our team is dedicated to delivering user-friendly solutions that streamline your costs and operations and boost productivity through simple-to-use equipment and automation. With a diverse range of tray material options, you are able to adhere to local regulations and support your sustainability initiatives.

At Oliver, we recognize the impact of choosing the best supplier has on the success of your nutrition program. Our dedication to bringing value to your nutrition program is firmly rooted in the trust you place in us. This trust is the cornerstone of our commitment to helping you make a meaningful impact on the well-being of the communities you serve.







# Speedseal Equipment

From countertop to automated systems, our Speedseal® Packaging Systems create efficiency in meal production time. Our dependable systems deliver confidence day in and day out, whether you package 50 meals a day or 5,000. Speedseal will allow you to create portable, spill-resistant packages, while reducing food waste through portion control.



## Speedseal CX

Model 1308-N Countertop

- Seal up to 8 packages per minute
- Easily train staff for more flexibility in team roles
- Quickly switch tray carriers and change film roll for more processing up-time
- Dishwasher-safe tray carriers for simple sanitization
- Seals trays up to 8.7" W x 6.5" L x 3.25" D

## Speedseal MX

Model 1808 Trayveyor

- With a team of two, package up to 1,600 meal trays in an hour
- Speed control adjusts to reduce food splash for a clean sealed tray presentation
- Production space flexibility with lockable casters
- Dishwasher-safe tray carriers for easy sanitization
- Maximum tray size 8.7" W x 10" L x 3.25" D
- Most versatile mid-size trayveyor, capable of sealing a large variety of trays
- Rotating accumulator table available



## Speedseal MX-2

Model 1908 Trayveyor

- With a team of two, package up to 1,600 meal trays in an hour
- Speed control adjusts to reduce food splash for a clean sealed tray presentation
- Production space flexibility with lockable casters
- Dishwasher-safe tray carriers for easy sanitization
- Maximum tray size 8.7" W x 6.5" L x 3.25" D
- Seal trays with 3.5" or 7" film lid lengths
- Rotating accumulator table available

## Speedseal MX-4, 5, 6

Large Volume Trayveyor Model 54-500

- A trayveyor system with standard features for higher volume programs
- Choose from three overall lengths: 17' 11", 22' 1", 26' 6"
- Single or dual lane
- In-line film perforation
- Color touch-screen control panel
- Processing speeds up to 80 trays per minute\*
- Max Tray Dimensions:
  - Single Lane 5" W x 12" L x 3.25" D
  - Dual Lane 10.5" W x 12" L x 3.25" D

\* Speed is dependent on multiple factors.







# Speedseal Equipment

## Speedseal LX & Accessories

Custom Large Volume Trayveyor Model 54-1000

- Full turnkey packages available
- Seals packages up to 1,000 inches per minute\*
- Efficient continuous motion sealing creates high quality, consistent seals
- Adjustable speed and temperature controls

Each LX system is custom built to meet specified requirements. Please consult with your Oliver sales representative to learn more.

Accessory options:  
Automatic Tray Denester • Food Depositor •  
Print Registration • Check Weigher • Metal Detector •  
X-Ray • Labeler • Date Coder

\* Speed is dependent on multiple factors, including the number of food items, number of automated peripheral pieces of equipment, and/or the number of production operators on the line.



**Film Stand with Perforation Unit (Optional)**



**Touch Screen Interface (Standard on Most Models)**



**Rotary Accumulator (Optional)**



**Food Depositor (Optional)**



# Labeling

Enhance the consumer experience with a printed label. Identify menu, nutrition facts, expiration date and your brand logo.

## Label Printer & Applicator

Model 2318  
49.03"W x 49.74"L

Recommended Label Sizes:  
3" x 4", 3" x 5", 4" x 4", 4" x 6"  
Ribbon Size: 4"

## Tabletop Label Printer

Model ADTP2  
11"W x 17.2"D x 12.25"H



### Model ADTP2 Labeler Ribbons

Item	Ribbons
62022	3.3" Ribbon for Printer
62021	4.3" Ribbon for Printer

### Model ADTP2 Labels

Item	Label Size	Labels/Case
61155	2" x 2"	23,560
61050	3" x 2"	8,328
61051	4" x 2"	11,600
61052	3" x 3"	5,664
61053	4" x 3"	7,600
61054	4" x 4"	4,290





# Speedseal Bagging System

Bagger & Tape Sealer  
 Item 0311-9999-001  
 15.5"W x 14.5"D x 10.75"H



## Sealing Tape

Item	Description	Dimensions
72775	Blue Sealing Tape	0.375W
61800	White Sealing Tape	0.375W
61801	Green Sealing Tape	0.375W
61803	Red Sealing Tape	0.375W



## Bags

Item	Description	Dimensions
72774	Small Bag	6" x 8.75"
75681	Medium Bag	7" x 8"
7201-7000	Large Bag	7.5" x 11"
78824	X-Large Bag	10" x 15"



## Space Saver Cart

Item 6804-0202  
 24"W x 18"D x 34"H



# Speedseal Accessories

Our accessory options offer additional efficiency for your meal program. Deliver meals confidently and bundle dry food items for grab-n-go breakfast, snack programs, baked goods, and more. Tight on space? Our space-saver cart creates a compact countertop system that rolls in and out as needed.



## Speedseal Delivery Bags

Item 60630  
 15"W x 11"D x 14"H

Item 61793  
 22"W x 11"D x 14"H

Item 60641  
 29"W x 11"D x 14"H



## Microcore Flex Hot/Cold Pack

Item 61997, Medium, 5" x 7"  
 Item 61935, Large, 8" x 12"



## Electric Lava Heat Pack

Item 61932  
 9"W x 13"L x 0.5"H



## Oventech Heat Pack

Item 61933  
 9"W x 13"L x 0.5"H



# Earth-Friendly Packaging

At Oliver, we recognize that not all meal programs are the same, yet all meal programs have similar goals: to serve great nutrition efficiently—and sustainably—with the best packaging for presentation and processing parameters. Speedseal trays are engineered from a variety of compostable, recyclable, and renewable materials.



## Speedseal Paperboard Trays

- Made with resources certified by the Sustainable Forestry Institute and Forest Stewardship Council
- Freezer, refrigeration, oven, and microwave safe
- Available in 1-compartment options



## Speedseal Plastic Trays

- Made from CPET plastic
- Freezer, refrigeration, oven, and microwave safe
- Recyclable as a #1 classified material
- Available in 1, 2, and 3-compartment options



## Speedseal Cold Meal Trays

- Made from recyclable plastic
- Refrigeration applications only
- Available in 1, 2, 3, and 4-compartment options



## Speedseal Cups

- 4- and 6-ounce refrigeration application plastic cups are recyclable as a #1 classified material
- 8-ounce paper soup cups are made with resources certified by the Sustainable Forestry Institute



## Speedseal Compostable Trays

- Made from sugarcane and bamboo fibers
- Freezer, refrigeration, oven, and microwave safe
- Compostable in an industrial composting facility
- Certified to ASTM standards D6400 and D6868
- Available in 1, 2, and 3-compartment options



## Speedseal Fiber Trays

- Made from sugarcane and bamboo fibers
- Freezer, refrigeration, oven, and microwave safe
- Available in 1, 2, and 3-compartment options



## Speedseal Lidding Film

- Clear lidding film showcases tray contents
- Anti-fog option reduces package condensation
- Gauges and adhesives for specific tray types
- Micro-perforation option for controlled steam release
- Select films contain up to 30% post-industrial recycled content



## Speedseal Accessories

- Meal delivery bags
- Supplemental heat sources
- Speedseal Bag System
- Tray Labeling Systems
- Space saver cart for compact countertop system





7.38/7.38/7.38 Ounces  
Item 62131



9.5/4.2/4.2 Ounces  
Item 61926



14.5/6.5/6.5 Ounces  
Item 61229



18/8/8 Ounces  
Item 61230



13.5/6/6 Ounces  
Item 51451T



18/7/7 Ounces  
Item 58103T



13.5/6/6 Ounces  
Item 51451TPL



18/7/7 Ounces  
Item 58103TPL



Item	Oz.	Dimensions	Depth	Material	Machine/Tray Carrier Compatibility			
					CX	MX	MX2	MX 4,5,6
51451T	13.5/6/6	8.7 x 6.6	1.5	Fiber	0013	25548	25009	Available
51451TPL	13.5/6/6	8.7 x 6.6	1.5	Compostable	0013	25548	25009	Available
58103T	18/7/7	8.7 x 6.6	1.88	Fiber	0013	25548	25009	Available
58103TPL	18/7/7	8.7 x 6.6	1.88	Compostable	0013	25548	25009	Available
61229	14.5/6.5/6.5	8.5 x 6.38	1.5	Plastic	0013	25548	25009	Available
61230	18/8/8	8.5 x 6.38	1.88	Plastic	0013	25548	25009	Available
61926	9.5/4.2/4.2	6.5 x 5	1.56	Plastic	25806	25545	25528	Available
62131	7.38/7.38/7.38/7.38	6.15 x 6.15	2.44	Plastic	25818	25620	25558	Available

# 3- and 4-Compartment Speedseal Trays

Speedseal three- and four-compartment meal trays are our trademark design and the cornerstone of the Speedseal Packaging System. They offer excellent heat retention for hot meals while being cool to the touch. Available in fiber, 100% compostable fiber, and recyclable black plastic, they'll go from freezer to oven or microwave offering maximum processing flexibility. Select from two depth options to accommodate a wide variety of menus, as well as one- and two-compartment options in the same size.

Also available are smaller, refrigerated cold trays. These trays are ideal for snack packs and smaller grab-n-go chilled meals.



Recyclable



Compostable





# 2-Compartment Speedseal Trays


Speedseal two-compartment meal trays are available in large and small sizes. The larger size is ideal for complete meals for adults, while the smaller size is optimal for students or grab-n-go snack kits. Large trays are available in fiber, 100% compostable fiber, and recyclable black plastic. From freezer to oven or microwave, Speedseal trays offer maximum processing flexibility. Select from two depth options to accommodate a wide variety of menus. This same-size tray is also available in one- and three-compartment options.

Small Speedseal trays are available in fiber and function from freezer to oven. Clear Speedseal cold trays are recyclable and for refrigerated use.




9.5/6 Ounces  
Item 62018T



11.3/6.7 Ounces  
Item 61912 



15/4 Ounces  
Item 61927 




18/9.5 Ounces  
Item 7230-6264T




22/11 Ounces  
Item 7230-6262T




18/10 Ounces  
Item 61797 




23/12 Ounces  
Item 61798 



18/9.5 Ounces  
Item 7230-6264TPL 



22/11 Ounces  
Item 7230-6262TPL 

Item	Oz.	Dimensions	Depth	Material	Machine/Tray Carrier Compatibility			
					CX	MX	MX2	MX 4,5,6
61797	18/10	8.5 x 6.38	1.5	Plastic	25805	25549	25519	Available
61798	23/12	8.5 x 6.38	1.88	Plastic	25805	25549	25519	Available
61912	11.3/6.7	6.5 x 5	1.56	Plastic	25806	25545	25528	Available
61927	15/4	6.5 x 5	1.56	Plastic	25806	25545	25528	Available
62018T	9.5/6	6.5 x 5	1.8	Fiber	25806	25545	25528	Available
7230-6262T	22/11	8.7 x 6.6	1.88	Fiber	25805	25549	25519	Available
7230-6262TPL	22/11	8.7 x 6.6	1.88	Compostable	25805	25549	25519	Available
7230-6264T	18/9.5	8.7 x 6.6	1.5	Fiber	25805	25549	25519	Available
7230-6264TPL	18/9.5	8.7 x 6.6	1.5	Compostable	25805	25549	25519	Available



Recyclable



Compostable







# 1-Compartment

## Speedseal Trays


From entrees to salads to side dishes and desserts, our one-compartment Speedseal trays offer size and material options to meet a variety of applications. Select from paperboard, fiber, 100% compostable fiber, and recyclable black or clear plastic. Our paperboard, fiber, and black plastic trays function from freezer to oven or microwave. Clear plastic is for refrigerated items only.




6.5 Ounces  
Item 75693




10 Ounces  
Item 75804




16 Ounces  
Item 60722




22 Ounces  
Item 75810





15 Ounces  
Item 62034T





19 Ounces  
Item 62017T





18.5 Ounces  
Item 61738 





24.2 Ounces  
Item 60885 





29 Ounces  
Item 60886 





32 Ounces  
Item 60887 





40 Ounces  
Item 60888 





46 Ounces  
Item 60889 




28.75 Ounces  
Item 62120TPL 




37 Ounces  
Item 62121TPL 





32 Ounces  
Item 75808





37 Ounces  
Item 7230-6001





18.5 Ounces  
Item 61633 




22 Ounces  
Item 62129 




32 Ounces  
Item 60466 




Sandwich Wedge  
Item 60866





8 Ounces  
Item 62141




12 Ounces  
Item 62132





20 Ounces  
Item 61911 



67.6 Ounces  
Item 61622 

Item	Oz.	Dimensions	Depth	Material	Machine/Tray Carrier Compatibility			
					CX	MX	MX2	MX 4,5,6
60466	32	8.5 x 6.44	1.57	Plastic	25133	Available	25522	Available
60722	16	6.5 x 5	1.38	Paperboard	25809	25546	25514	Available
60866		6.5 x 3.5	3	Plastic	25141	25058	25203	Available
60885	24.2	6.63 x 5.02	2.13	Plastic	25810	25552	25505	Available
60886	29	8.5 x 6.5	1.31	Plastic	25807	25598	25504	Available
60887	32	8.5 x 6.5	1.5	Plastic	25807	25598	25504	Available
60888	40	8.5 x 6.5	1.87	Plastic	25807	25598	25504	Available
60889	46	8.5 x 6.5	2.12	Plastic	25807	25598	25504	Available
61622	67.6	8.5 x 6.25	3.25	Plastic	25126	25587	25111	Available
61633	18.5	6.25 dia.	1.75	Plastic Bowl	25147	25352	25530	Available
61738	18.5	6.63 x 5.02	1.5	Plastic	25180	25552	25505	Available
61911	20	6.5 x 5	1.56	Plastic	25806	25545	25528	Available
62017T	19	6.5 X 5	1.8	Fiber	25806	25545	25528	Available
62034T	15	6.5 x 5	1.5	Fiber	25806	25545	25528	Available
62120TPL	28.75	8.7 x 6.6	1.5	Compostable	25630	25619	25554	Available
62121TPL	37	8.7 x 6.6	1.88	Compostable	25630	25619	25554	Available
62129	22	6.25 dia.	2	Plastic	25147	25352	25530	Available
62132	12	4.47 x 4.47	2.17	Plastic	25819	25221	NA	Available
62141	8	4.47 x 4.47	1.5	Plastic	25819	25221	NA	Available
7230-6001	37	8.78 x 6.75	1.63	Paperboard	25805	25974	25521	Available
75693	6.5	4.16 x 4.09	1.25	Paperboard	25191	25220	NA	Available
75804	10	4.75 x 4.75	1.41	Paperboard	25533	25547	NA	Available
75808	32	7.94 x 6.06	1.75	Paperboard	25542	25590	25520	Available
75810	22	6.57 x 5.19	1.88	Paperboard	25544	25618	25515	Available

 Recyclable

 Compostable







# Speedseal Cups



4 oz. Portion Cup  
Item 62111



6 oz. Portion Cup  
Item 62112



8 oz. Soup Cup  
Item 61623



Vented Lid  
Item 61218

## Speedseal Cups and Lid

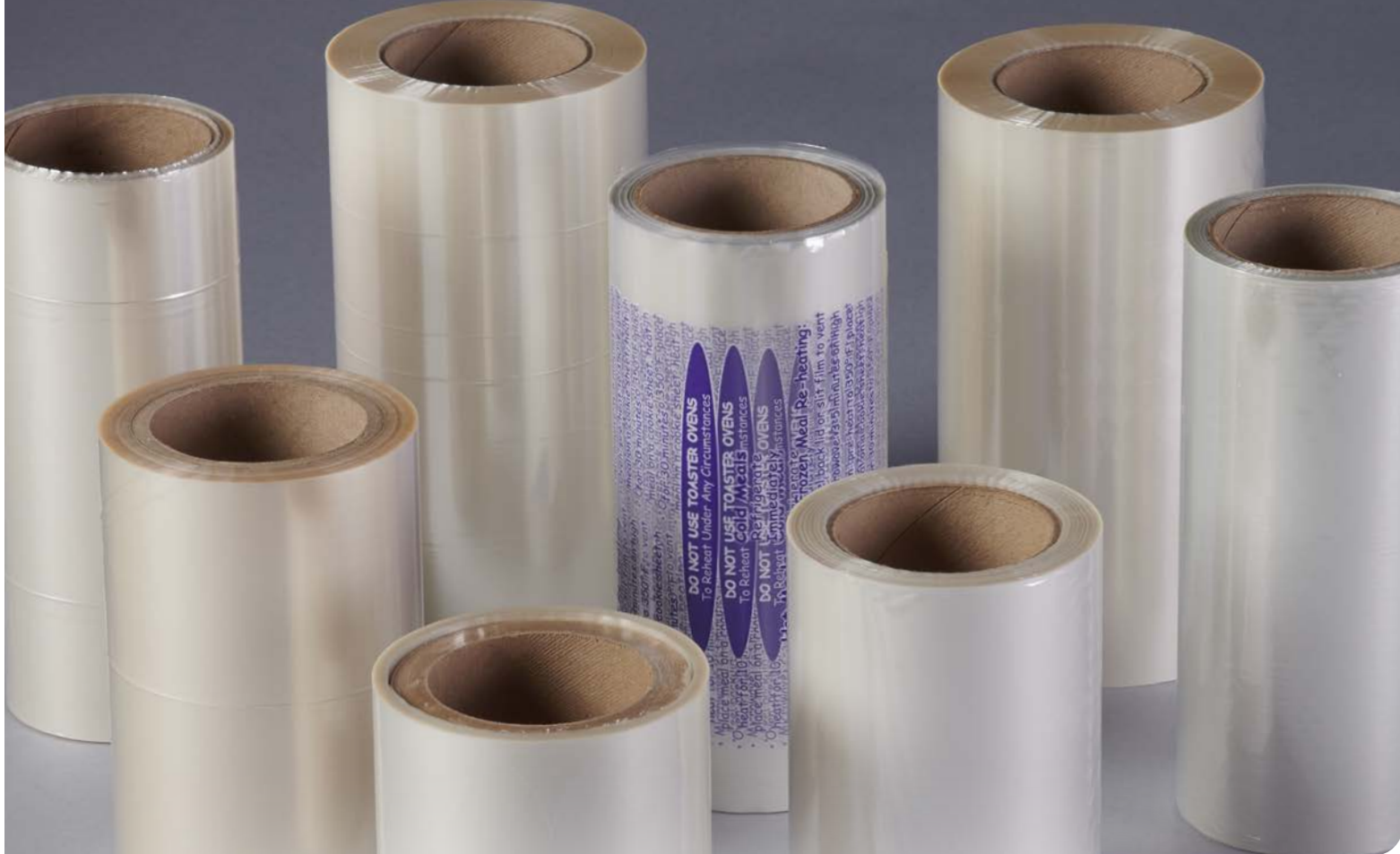
Item	Ounces	Dimensions	Depth	Material	Speedseal Model & Tray Carrier			
					CX 1308	MX 1808	MX-2 1908	MX 4,5,6
62111	4	3	2	Plastic	25800	Available	25020	Available
62112	6	3	3	Plastic	25800	Available	25020	Available
61623	8	3.75	2	Coated Paper	25813	Available	NA	Available
61218	LID	3.75	0.625	Coated Paper				



Recyclable



Compostable



# Speedseal Lidding Film

Choosing the correct film for your tray could be overwhelming. Choices like gauge, adhesive strength, and meal processing conditions all factor into the decision. Our team of engineers has done this work for you. The results of lab testing that replicates real-world applications provide excellent compatibility for lidding film based on tray material type and meal processing parameters.

The optimal film gauge and adhesive level ensure a strong, tamper-evident seal that's also easy to peel open. You can stack, transport, and merchandise with confidence. Our deep knowledge of meal processing conditions and potential challenges has also led to the development of treated, micro-perforated, and heavier gauge films for use when required for optimal performance.





# Helping People Feed People

Oliver Packaging and Equipment is a Grand Rapids, Michigan-based manufacturer. We have been serving diverse markets around the world since 1890.

Our Speedseal® Meal Packaging System is designed to optimize food service operations and costs by increasing productivity and reducing waste. With dedicated sales and regionally-based field service team, we are committed to your success.

At Oliver, we are committed to helping people feed people.



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